



AKATHERM HDPE
DRAINAGE
JULY 2016

PE DRAINAGE



The Akatherm HDPE system has a full range which includes pipes, bends, junctions, reducers, traps and electrofusion couplers. Akatherm HDPE has high temperature and chemical resistance which makes it ideal for drainage in, apartments and commercial buildings through to industrial use. It is flexible and tough and can be installed underground and embedded in concrete.

It is a closed system which makes it ideal for many trade waste applications like industrial and laboratory fluids where system integrity and secure connections are critical.

Akatherm PE drainage complies with EN1519 and has water mark certification for AS/NZS 4401 and AS/NZS 5065

Marley also supplies Akasison siphonic and Akavent high rise PE systems so please contact us for further information on these specialist systems.

	Item Number	Item Description	Wall Thickness (mm)
PE DRAINAGE PIPE 5 METRES			
	A100400	40mm x 5m	3
	A100500	50mm x 5m	3
	A105600	56mm x 5m	3
	A100600	63mm x 5m	3
	A100700	75mm x 5m	3
	A100900	90mm x 5m	3.5
	A101100	110mm x 5m	4.2
	A101200	125mm x 5m	4.8
	A101600	160mm x 5m	6.2
	A102010	200mm x 5m	7.7
	A102510	250mm x 5m	9.6
	A103110	315mm x 5m	12.1
PE DRAINAGE BEND 45°			
	A120445	40mm	
	A120545	50mm	
	A125645	56mm	
	A120645	63mm	
	A120745	75mm	
	A120945	90mm	
	A121145	110mm	
	A121245	125mm	
	A121645	160mm	
	A122045	200mm	
	A122545	250mm	
	A123145	315mm	

	Item Number	Item Description
PE DRAINAGE BEND 88°		
	A120488	40mm
	A120588	50mm
	A125688	56mm
	A120688	63mm
	A120788	75mm
	A120988	90mm
	A121188	110mm
	A121288	125mm
	A121688	160mm
	A122088	200mm
	A122588	250mm
	A123188	315mm
REDUCER ECCENTRIC		
	A160504	REDUCER 50mm/40mm
	A165604	REDUCER 56mm/40mm
	A165605	REDUCER 56mm/50mm
	A160604	REDUCER 63mm/40mm
	A160605	REDUCER 63mm/50mm
	A160656	REDUCER 63mm/56mm
	A160704	REDUCER 75mm/40mm
	A160705	REDUCER 75mm/50mm
	A160706	REDUCER 75mm/63mm
	A160756	REDUCER 75mm/56mm
	A160904	REDUCER 90mm/40mm
	A160905	REDUCER 90mm/50mm
	A160956	REDUCER 90mm/56mm
	A160906	REDUCER 90mm/63mm
	A160907	REDUCER 90mm/75mm
	A161104	REDUCER 110mm/40mm
	A161105	REDUCER 110mm/50mm
	A161156	REDUCER 110mm/56mm
	A161106	REDUCER 110mm/63mm
	A161107	REDUCER 110mm/75mm
	A161109	REDUCER 110mm/90mm
	A161205	REDUCER 125mm/50mm
	A161256	REDUCER 125mm/56mm
	A161206	REDUCER 125mm/63mm
A161207	REDUCER 125mm/75mm	
A161209	REDUCER 125mm/90mm	

Item Number

Item Description

REDUCER ECCENTRIC LONG



A161211	REDUCER 125mm/110mm
A161611	REDUCER 160mm/110mm
A161612	REDUCER 160mm/125mm
A142012	REDUCER 200mm/125mm
A142016	REDUCER 200mm/160mm
A142520	REDUCER 250mm/200mm
A143120	REDUCER 315mm/200mm
A143125	REDUCER 315mm/250mm

CLEANOUT BRANCH 90°



A230400	CLEANOUT BRANCH 40mm
A230500	CLEANOUT BRANCH 50mm
A230900	CLEANOUT BRANCH 90mm
A231120	CLEANOUT BRANCH 110mm
A231200	CLEANOUT BRANCH 125mm/110mm
A231600	CLEANOUT BRANCH 160mm/110mm
A232000	CLEANOUT BRANCH 200mm/110mm
A232500	CLEANOUT BRANCH 250mm/110mm

JUNCTIONS 88.5°



A200404	JUNCTION 40mm
A201111	JUNCTION 110mm
A201156	JUNCTION 110mm/56mm

JUNCTIONS 45°



A300404	JUNCTION 40mm
A300504	JUNCTION 50mm/40mm
A300505	JUNCTION 50mm
A305604	JUNCTION 56mm/40mm
A305605	JUNCTION 56mm/50mm
A305656	JUNCTION 56mm
A300604	JUNCTION 63mm/40mm
A300605	JUNCTION 63mm/50mm
A300656	JUNCTION 63mm/56mm
A300606	JUNCTION 63mm
A300704	JUNCTION 75mm/40mm
A300705	JUNCTION 75mm/50mm

Item Number

Item Description

JUNCTIONS 45° CONTINUED



A300706	JUNCTION 75mm/63mm
A300707	JUNCTION 75mm
A300756	JUNCTION 75mm/56mm
A300904	JUNCTION 90mm/40mm
A300905	JUNCTION 90mm/50mm
A300906	JUNCTION 90mm/63mm
A300907	JUNCTION 90mm/75mm
A300909	JUNCTION 90mm
A300956	JUNCTION 90mm/56mm
A301104	JUNCTION 110mm/40mm
A301105	JUNCTION 110mm/50mm
A301106	JUNCTION 110mm/63mm
A301109	JUNCTION 110mm/90mm
A301111	JUNCTION 110mm
A301156	JUNCTION 110mm/56mm
A301204	JUNCTION 125mm/40mm
A301205	JUNCTION 125mm/50mm
A301256	JUNCTION 125mm/56mm
A301206	JUNCTION 125mm/63mm
A301207	JUNCTION 125mm/75mm
A301209	JUNCTION 125mm/90mm
A301211	JUNCTION 125mm/110mm
A301212	JUNCTION 125mm
A301605	JUNCTION 160mm/50mm
A301606	JUNCTION 160mm/63mm
A301607	JUNCTION 160mm/75mm
A301609	JUNCTION 160mm/90mm
A301611	JUNCTION 160mm/110mm
A301612	JUNCTION 160mm/125mm
A301616	JUNCTION 160mm
A302006	JUNCTION 200mm/63mm
A302007	JUNCTION 200mm/75mm
A302009	JUNCTION 200mm/90mm
A302011	JUNCTION 200mm/110mm
A302012	JUNCTION 200mm/125mm
A302016	JUNCTION 200mm/160mm
A302020	JUNCTION 200mm

	Item Number	Item Description
PE DRAINAGE EXPANSION SOCKET		
	A400420	40mm
	A400520	50mm
	A405620	56mm
	A400620	63mm
	A420720	75mm
	A420920	90mm
	A421120	110mm
	A421220	125mm
	A421620	160mm
	A402060	200mm
	A402560	250mm
	A403160	315mm
PE DRAINAGE ELECTROFUSION COUPLER		
	A410495	40mm
	A410595	50mm
	A415695	56mm
	A410695	63mm
	A410795	75mm
	A410995	90mm
	A411195	110mm
	A411295	125mm
	A411695	160mm
	A412065	200mm
	A412565	250mm
	A413165	315mm
INSPECTION CAP AND BASE		
	A660640	63mm
	A660940	90mm
	A661140	110mm
END CAP (BUTT WELD)		
	A670407	40mm
	A670507	50mm
	A675607	56mm
	A670607	63mm

	Item Number	Item Description
END CAP (BUTT WELD) CONTINUED		
	A670707	75mm
	A670907	90mm
	A671107	110mm
	A671209	125mm
	A671609	160mm
	A672009	200mm
	A672509	250mm
	A673109	315mm
TRAP		
	A040401	S TRAP 40mm
	A050501	S TRAP 50mm
4 FOLD BOSS JUNCTION 88.5°		
	A441114	110/50 88.5°
ACCESSORIES		
	A419810	AKAFUSION WELDER CB160 (40-160mm)
	A419910	AKAFUSION WELDER CB315-U (40-315mm)
	A419971	CB315-U YELLOW OUTPUT LEADS 40-160mm
	A419972	CB315-U BLUE OUTPUT LEADS 200-315mm
	A419975	CB315-U BLUE OUTPUT LEADS 200-315mm



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