# dBLUE ACOUSTIC PLUMBING SYSTEM

**SANITARY AND DRAINAGE** 





#### **Dimensions**

The dimensions of the pipe and fittings in the product tables are all in mm unless stated differently. The standard wall thickness of the fittings is not included in the tables, but can be found in the table below.

| $\begin{array}{c} \textbf{Diameter} \\ \textbf{d_i} \end{array}$ | Wall thickness<br>e |
|--|---------------------|
| 50   | 1,8                 |
| 75   | 2,3                 |
| 110  | 3,4                 |
| 160  | 4,9                 |

Table 1

#### **Abbreviations**

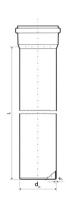
| Abbreviation                |                                 |
|-----------------------------|---------------------------------|
| $DN_{\scriptscriptstyle 1}$ | Nominal dimension               |
| $d_{_{1}}/d_{_{1}}$         | External dimension fitting/pipe |
| $Z_1$                       | Length until insertion point    |
| α°                          | Angle of fitting                |
| L                           | Total length fitting            |
| l,                          | Partial length of fitting       |

Table 2

Pipe with socket PP-MD



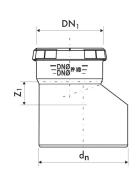
| d <sub>n</sub> | L    | dBlue <sup>®</sup> code | e   |
|----------------|------|-------------------------|-----|
| 50             | 150  | PA.100.50.0.15          | 1,8 |
| 50             | 1000 | PA.100.50.1.0           | 1,8 |
| 50             | 3000 | PA.100.50.3.0           | 1,8 |
| 75             | 1000 | PA.100.75.1.0           | 2,3 |
| 75             | 3000 | PA.100.75.3.0           | 2,3 |
| 110            | 150  | PA.100.110.0.15         | 3,4 |
| 110            | 1000 | PA.100.110.1.0          | 3,4 |
| 110            | 3000 | PA.100.110.3.0          | 3,4 |
| 160            | 1000 | PA.100.160.1.0          | 4,9 |
| 160            | 3000 | PA.100.160.3.0          | 4,9 |



Reducer PP-MD



| d <sub>n</sub> /DN <sub>1</sub> | dBlue <sup>®</sup> code | Z <sub>1</sub> |
|---------------------------------|-------------------------|----------------|
| 75/50                           | PA.123.75.50            | 25             |
| 110/50                          | PA.123.110.50           | 25             |
| 110/75                          | PA.123.110.75           | 25             |



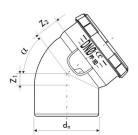
**Elbow** PP-MD

15°, 30°, 45°, 67,5°, 87,5°



\* swept bend

| α°   | d <sub>n</sub> | dBlue® code   | $Z_1$ | Z <sub>2</sub> |
|------|----------------|---------------|-------|----------------|
| 15   | 50             | PA.101.50.15  | 4     | 13             |
| 15   | 75             | PA.101.75.15  | 12    | 16             |
| 15   | 110            | PA.101.110.15 | 14    | 18             |
| 30   | 50             | PA.101.50.30  | 8     | 12             |
| 30   | 75             | PA.101.75.30  | 14    | 15             |
| 30   | 110            | PA.101.110.30 | 20    | 22             |
| 45   | 50             | PA.101.50.45  | 12    | 20             |
| 45   | 75             | PA.101.75.45  | 20    | 28             |
| 45   | 110            | PA.101.110.45 | 25    | 35             |
| 45   | 160            | PA.101.160.45 | 38    | 60             |
| 87,5 | 50             | PA.101.50.88  | 33    | 35             |
| 87,5 | 75             | PA.101.75.88  | 41    | 49             |
| 87,5 | 110            | PA.101.110.88 | 61    | 75             |
| 87,5 | 160            | PA.101.160.88 | 99    | 98             |

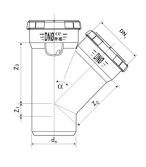


Branch PP-MD

45°, 67°, 87,5°



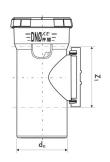
| α°   | $d_n/DN_1$ | dBlue <sup>®</sup> code | $Z_{_1}$ | Z <sub>2</sub> | Z <sub>3</sub> |
|------|------------|-------------------------|----------|----------------|----------------|
| 45   | 50/50      | PA.104.50.45            | 17       | 67             | 67             |
| 45   | 75/50      | PA.104.75.50.45         | 1        | 83             | 81             |
| 45   | 75/75      | PA.104.75.45            | 23       | 96             | 97             |
| 45   | 110/50     | PA.104.110.50.45        | 13       | 108            | 100            |
| 45   | 110/110    | PA.104.110.45           | 29       | 140            | 140            |
| 87.5 | 50/50      | PA.104.50.88            | 33       | 34             | 35             |
| 87.5 | 75/75      | PA.104.75.88            | 47       | 50             | 50             |
| 87.5 | 110/110    | PA.104.110.88           | 62       | 70             | 70             |



Clean out branch PP-MD



| d <sub>n</sub> | dBlue <sup>®</sup> code | $Z_{_1}$ |
|----------------|-------------------------|----------|
| 110            | PA.129.110              | 131      |

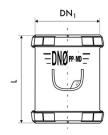


# Sleeve socket / Slip coupler

PP-MD



| DN <sub>1</sub> | dBlue <sup>®</sup> code | L   |
|-----------------|-------------------------|-----|
| 50              | PA.110.50               | 97  |
| 75              | PA.110.75               | 104 |
| 110             | PA.110.110              | 116 |
| 160             | PA.110.160              | 140 |



## Double socket / Stop coupler

PP-MD



| DN <sub>1</sub> | dBlue <sup>®</sup> code | L   |
|-----------------|-------------------------|-----|
| 50              | PA.121.50               | 100 |
| 75              | PA.121.75               | 104 |
| 110             | PA.121.110              | 116 |
| 160             | PA.121.160              | 140 |



Socket plug

PP-MD



| d <sub>n</sub> | dBlue <sup>®</sup> code | L  |
|----------------|-------------------------|----|
| 50             | PA.137.50               | 32 |
| 75             | PA.137.75               | 33 |
| 110            | ΡΔ 137 110              | 37 |

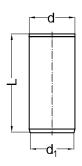


Trap connection socket

PP-MD



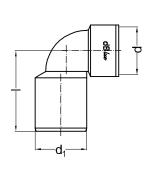
| d1/d  | dBlue® code    | L   |
|-------|----------------|-----|
| 50/40 | PA.110.50.Trap | 100 |



Trap connection bend



| d <sub>1</sub> /d | dBlue <sup>®</sup> code | ι  |
|-------------------|-------------------------|----|
| 50 x 40           | PA.101.50.88.Trap       | 80 |



## Transition from PVC to dBlue® PVC

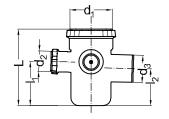


| $d_1/d_2$ | dBlue <sup>®</sup> code | L   |
|-----------|-------------------------|-----|
| 43/50     | PA.50.40.400            | 400 |
| 56/50     | PA.50.50.200            | 200 |
| 69/75     | PA.75.65.200            | 200 |

Floor waste gully PP-MD



| $d_1/d_2/d_3$ | dBlue <sup>®</sup> code | L   | l <sub>1</sub> | l <sub>2</sub> |
|---------------|-------------------------|-----|----------------|----------------|
| 110/50/75     | PA.159.110.75           | 210 | 121            | 101            |

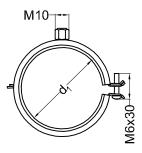


Acoustic bracket Metal with rubber inlay



| $DN_{\scriptscriptstyle 1}$ | dBlue <sup>®</sup> code |
|-----------------------------|-------------------------|
| 50                          | PA.140.50M              |
| 75                          | PA.140.75M              |
| 110                         | PA.140.110M             |

dBlue\* uses a single bracket type. The bracket is used as a guide bracket when installed with the 2 supplied spacers and as an anchor point bracket without spacers.



#### dBlue® lubrication



|        | dBlue <sup>®</sup> code |  |
|--------|-------------------------|--|
| 250 ml | DBJL250                 |  |

# Sustainable Manufacturing

Marley is committed to creating environmentally sustainable processes and products and was the first plastics manufacturer in New Zealand to achieve ISO14001 registration. We are also Best Environmental Practice certified for our entire range of manufactured uPVC systems. This means we get our raw materials from sustainable and responsible sources, continuously work on our manufacturing processes to reduce our environmental footprint and accept our products back at the end of their useful life for recycling.





FOLLOW US @MARLEYNEWZEALAND

DISCLAIMER
This technical catalogue has been compiled by Marley New Zealand Limited ("The Company") to promote better understanding of the technical aspects of the Company's products to assist users in obtaining from them the best possible performance. The technical catalogue is supplied subject to acknowledgment of the following conditions:

The technical catalogue is protected by Copyright and may not be copied or reproduced in any form or by any means in whole or in part without prior consent in writing by the Company. Product specifications, usage data and advisory information may change from time to time with advances in research and field experience. The Company reserves the right to make such changes at any time without notice. Correct usage of the Company's products involve engineering judgements which cannot be properly made without full knowledge of all the conditions pertaining to each specific installation. The Company expressly disclaims all and any liability to any person whether supplied with this publication or not in respect of anything and of the consequences of anything done or omitted to be done by any such person in reliance whether whole or partial upon the whole or any part of the contents of this publication. No offer to trade, nor any conditions of trading, are expressed or implied by the issue or content of this manual. Nothing herein shall override the Company's Conditions of Sale, which may be obtained from the Registered Office or any Sales Office of the Company. This technical catalogue is and shall remain the property of the Company, and shall be surrendered on demand to the Company. Actual colours may vary slightly from those shown. For a more accurate colour comparison, please request a product sample.













For more information: 0800 MARLEY (0800 627539) www.marley.co.nz

