

CABLE DUCT SYSTEMS

PERFORMANCE REDEFINED





REDEFINING PERFORMANCE IN ELECTRICAL UTILITIES



COMPLETE PE & PVC RANGE

Unified range for utilities market

ELECTRICAL PURPOSED STANDARD

AS/ NZS 61386 incorporates the replacement of the PE pressure standard

PERFORMANCE BASED CLASSIFICATION

Mechanical durability (VHD, HD, MD ratings)

SIMPLIFIED PRODUCT SELECTION

Applicated based options: Trench & Trenchless

FULLY FEATURED PRODUCT BENEFITS

Durability, Productivity & Assurance attributes to meet stakeholders needs

SUSTAINABILITY BENEFITS

100% recyclable. Made with 100% renewable energy. Collection & recycling programs.

COMPLIANCE

Bureau Veritas - Independent verification of Performance & Quality













SIMPLIFIED AND UNIFIED PERFORMANCE-BASED RANGE

The new CALIBRE $^{\text{m}}$ product range by Marley delivers a unified approach to cable ducting design, manufacture, and installation.

It is the amalgamation of the Marley PVC Cable Duct segment (700 Power & TC Comms series) and the Marley PE Cable Duct segment (COMD series) and redefines how underground cable ducting and fittings perform.

As a fully featured PE and PVC cable duct range, CALIBRE CABLE DUCT Systems is manufactured to the electrical purposed AS/NZS 61386 standard with product classification according to a performance-based mechanical duty rating.

This allows CALIBRE to deliver a consistent and simplified pathway across product selection, installation, and compliance in the electrical utilities industry.





FULLY FEATURED

> **Durability** range: Performance-based Mechanical Protection rating

> **Productivity** features: Saves time and money for improved trenching

> **Assurance** credential: Product based sustainability practices, supporting

certifications (BEP), and licences for compliance

EASE OF SELECTION



TRENCH

Unified solutions for open cut excavation



TRENCHLESS

Unified solutions for HDD excavation

			TRENCH	TRENCHLESS
	Ā	Category A Underground Wiring System	\checkmark	✓
ILITY	VHD	Very Heavy Duty	\checkmark	\checkmark
DURABILITY	HD	Heavy Duty	✓	✓
ם	B	Category B Underground Wiring System	✓	✓
	MD	Medium Duty	✓	\checkmark
PRODUCTIVITY	======================================	Service Temperature Range	\checkmark	✓
		Service ID	✓	✓
	WW	Metre Marked		\checkmark
בחם	خ لىليا	Custom Length		\checkmark
PRO		Extensive PE Fittings		\checkmark
	F (0)	Extensive PVC Bends	\checkmark	
NCE	***	PE / PVC 100% Recyclable	✓	✓
ASSURANCE		Standards Compliance & Licence	√	✓







UNDERGROUND CABLE DUCT RANGE DESIGN & INSTALLATION

There are several key factors to consider that will influence the selection of Trench and Trenchless cable duct when undertaking electrical utility projects. Based on an asset's replacement, renewal or future proofing requirements, several project parameters (including cable and ducting design, speed of install) along with sustainability factors will influence the outcome.



Engineering design and reliability:

Mechanical duty, duct size and material, temperature range, predesign survey, project size, established or greenfield location, depth of install.



Site conditions:

Geotechnical features, existing underground services, restrictive site / area confinements; time constraints.



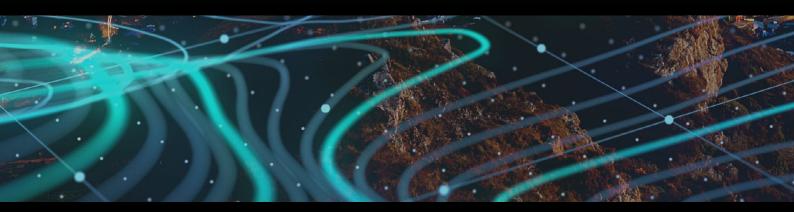
Contractor preference:

Ducting route and shot length; logistics (supply, handling and transport); time and resource constraints.



Environmental and social:

Construction impact to geographical location, waste management, residential, business and traffic inconvenience.





TRENCH (OPEN CUT) BENEFITS

Ideal for working around unidentifiable services and geotechnical features / rock and soil challenges when undertaking repairs, or smaller projects.

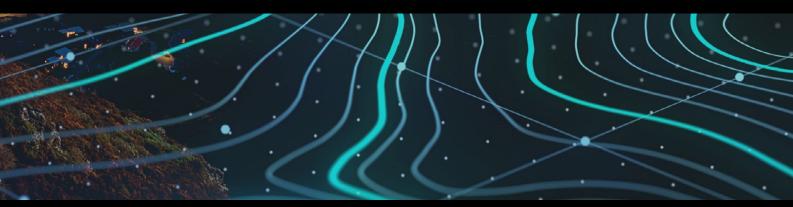
- Repair work especially where multiple services / ducting laid together
- Shorter runs, low depth excavation, no surface / unpaved covering
- Does not require specialist equipment and skills, less capital intensive (duct and fittings)
- PVC or PE straight length ducting, kink free.
 Does not suffer from coil memory
- Very large diameter ducting where directional drilling is not practical
- > Transport / handling advantages shorter lengths (6m 18m)

TRENCHLESS (DIRECTIONAL DRILLING) BENEFITS

Ideal for larger projects with longer runs. Sophisticated equipment delivers a faster and more environmentally sustainable installation.

- > Faster installs when covering a greater distance
- > Longer and deep installations, less joins required
- Less disruption to above ground community activity, urban surfaces and structures
- Minimal disruption to geological features (wetlands, lagoons, rivers and embankments)
- > No backfilling excavation
- Transport / handling greater metreage per delivery (coil and drums) compared to straight lengths

To identify CALIBRE features necessary to achieve a reliable design and cost effective underground installation, please refer to the criteria outlined in the best practice selection guideline.











BEST PRACTICE SELECTION GUIDELINE

For cost effective and reliable underground Cable Duct systems, always consider 3 key selection factors – **reliability, productivity and quality**.

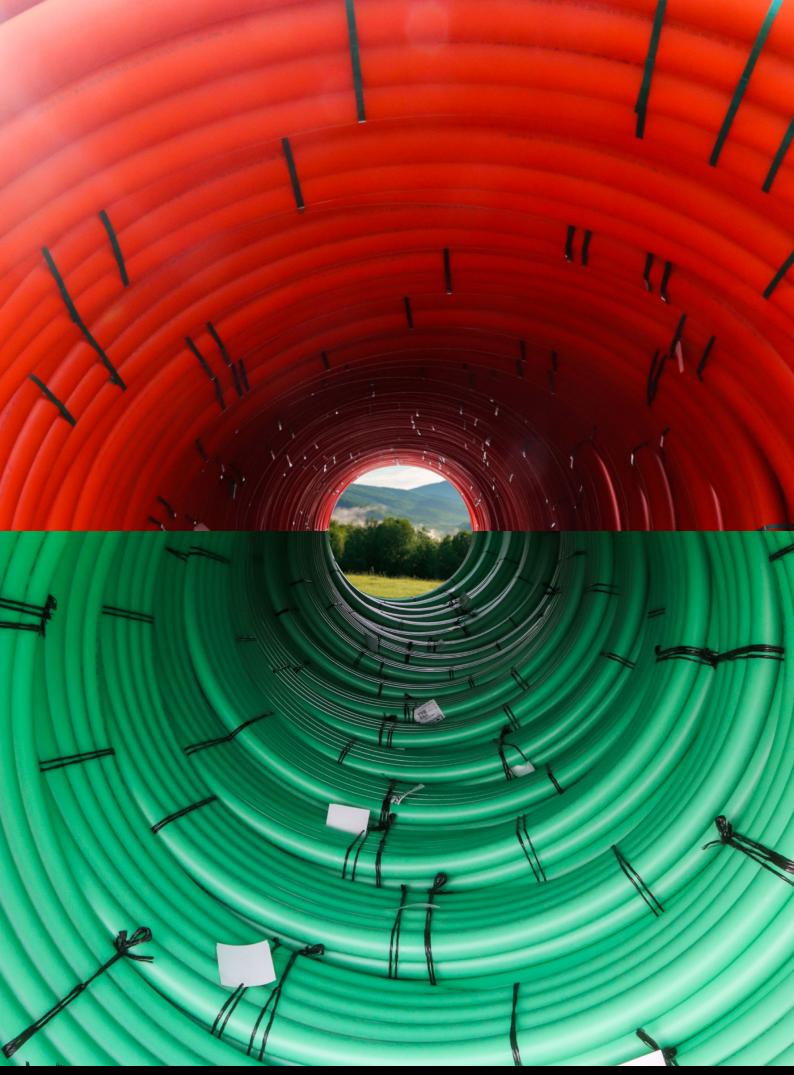
BEST PRACTICE CABLE DUCT SELECTION CRITERIA

EXCAVATION METHODOLOGY





	IRENCH	IRENCHLESS	
RELIABILITY & DURABILITY			
Designed for 100+ years performance (buried in service)	✓	✓	
Category A Underground Wiring Rules Very Heavy Duty / Heavy Duty	✓	√	
Category B Underground Wiring Rules Medium Duty	(Extra mechanical protection required)	√ (Sub Duct application)	
In-service temperature (wide range)	-15/60	-15/60	
PRODUCTIVITY – INSTALLATION & BUR	AL		
Application to suit project / site / economic parameters	 > Urgent repairs > Short, shallow installs in soft soil > Unidentifiable services & obstacles > Deployment of minimal equipment > Ideal for Rural locations 	 Environmental / social sustainability Long, deep installs or under roads, bridges, crossings Greenfield installations Deployment of sophisticated technology, equipment & operations Ideal for Urban locations 	
Ease of handling / transport	Rigid - straight lengthsKink free	 Coils – 50 to 1000m Customised lengths Metre marking Strapping to maintain nesting and minimise coil tails 	
Ease of service identification Power or Comms colour coded Product print details	✓	✓	
Fittings range	Fabricated bends (duty, angle, radius)	Friatec, Philmac (smaller DN)	
Joining	PVC Solvent, PE Electrofusion, PE Compression fittings	PE Electrofusion, PE Compression fittings	
QUALITY & COMPLIANCE			
Environmental	BEP (PVC applicable)		
100% Recyclable	✓	✓	
Manufacturing standard – electrical specific AS/NZS 61386	✓	✓	
3 rd Party verification	✓	✓	
Tech and sales support	✓	✓	











PRODUCT AUTHENTICITY

Not all brands of Cable Duct in the market perform to the same level. For proof of intended performance, check the mandatory print requirements that are marked on the Cable Duct.



MARLEY CALIBRE DUCT - Electrical 110DN HD4431-15/60 FLAME PROPAGATING AS/NZS 61386 LIC 2755 Y/M/D Time 600.110HD.OR - MADE IN NZ - 100% RECYCLABLE

Manufacturer and/or brand name identification

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- 2 Designed specifically to protect electrical wiring
- Classification Rating (VHD = Very Heavy Duty) (HD = Heavy Duty) (MD = Medium Duty)
- Compression Duty / Ring Stiffness Rating (Rating 5 = Very Heavy Duty) (Rating 4 = Heavy Duty)(Rating 3 = Medium Duty)
- 5 Impact Duty Rating (Rating 5 = Very Heavy Duty) (Rating 4 = Heavy Duty) (Rating 3 = Medium Duty)

- 6 Minimum Service Temperature rating (Rating $3 = -15^{\circ}c$)
- Maximum Service Temperature rating (Rating $1 = 60^{\circ}$ c)
- Resistance to burning (PE duct only = flame propagating)
- Cable Duct manufacturing standard
- 3rd party Licence Verification for the specific manufacturing site
- Exact date and time of manufacture
- Marley item code for easy tracking PVC = 700 Series PE = 600 Series
- 13 Recyclability

PROOF OF ASSURANCE

Certifications and standards to demonstrate compliance and ensure quality is consistency achieved each and every time.









Bureau Veritas provides independent third-party verification of compliance in the manufacture of CALIBRE. Licences are issued by manufacturing location.

Manurewa: BV Lic. 2755 Horotiu: BV Lic. 2970 Tinwald: BV Lic 2806

PRODUCT SPECIFICATION









Size			
Diameter (mm)	32, 40, 50, 65, 80, 100, 150, (PE = 140/160)	20, 25, 32, 40, 50, 63, 90, 110, 125, 140, 160	
Length (m)	6, (PE = 12)	50, 100, 150, 200, 500, 1000	
Material			
Colour	Orange, Green, White, Salmon	Orange, Green, Red, Salmon	
Formulation	uPVC Resin + modifiers	MDPE (DN≤40) HDPE (DN ≥50)	
Finish	Matte Finish	Matte Finish	
Temperature			
Service temperature range	-15°C to 60°C	-15°C to 60°C	
Linear co efficient of thermal expansion	7 X 10 ⁻⁵ m/(mK)	17 X 10 ⁻⁵ m/(mK)	
Fittings			
Marley colour match	Orange, Green, White		
Extensive range	Yes		
Joint	Solvent (SJ)	Electrofusion	
	Rubber Ring Joint (RRJ)	Compression	
Duty rating ¹	Very Heavy Duty (5531) Heavy Duty (4431) Medium Duty (3331)	SDR 11-17	
Durability	, , ,		
Duty rating ¹	Very Heavy Duty (5531) Heavy Duty (4431) Medium Duty (3331) Non-Duty Rated	Very Heavy Duty (5531) Heavy Duty (4431) Medium Duty (3331)	
Ring stiffness (SN)	MD≥SN4	MD≥SN4	
(when DN≥100)	HD ≥ SN10 VHD ≥ SN25	HD ≥ SN10 VHD ≥ SN25	
Resistance to burning	Non flame propagating	Flame propagating	
UV resistance ³	White Duct only	N/A	
Chemical resistance	High ²	High ²	
Compliance			
Manufacturing standard	AS/NZS 61386 AS/NZS 1260	AS/NZS 61386	
Environmental	BEP certified (PVC applicable) ISO 14001	BEP certified - N/A ISO 14001	
3rd party verification	Manurewa: BV Lic. 2755 Horotiu: BV Lic. 2970 Tinwald: BV Lic. 2806	Manurewa: BV Lic. 2755 Horotiu: BV Lic. 2970 Tinwald: BV Lic. 2806	

Duty rating varies by size and customer requirements, please contact Marley for more information

Avoid contact with ketones, esters, aromatic and chlorinated solvent

³ Cable ducting designed to be buried in service, unless stated otherwise

Sustainable Manufacturing

Marley is committed to creating environmentally sustainable processes and products and was the first plastics manufacturer in New Zealand to achieve ISO14001 registration. We are also Best Environmental Practice certified for our entire range of manufactured uPVC systems. This means we get our raw materials from sustainable and responsible sources, continuously work on our manufacturing processes to reduce our environmental footprint and accept our products back at the end of their useful life for recycling.







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